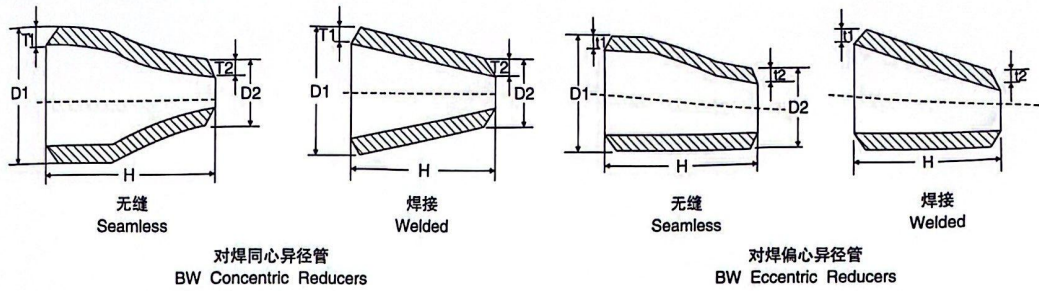


对焊同心、偏心异径管 BW CONCENTRIC AND ECCENTRIC REDUCERS



ASME B 16.9

公称尺寸 Nominal size		端部外径 OD at bevel	中心至端面 Center to end
DN	NPS	$D_1 \times D_2$	H
20 × 15	3/4 × 1/2	26.7 × 21.3	38
20 × 10	3/4 × 3/8	26.7 × 17.1	
25 × 20	1 × 3/4	33.4 × 26.7	51
25 × 15	1 × 1/2	33.4 × 21.3	
32 × 25	1 1/4 × 1	42.2 × 33.4	51
32 × 20	1 1/4 × 3/4	42.2 × 26.7	
32 × 15	1 1/4 × 1/2	42.2 × 21.3	64
40 × 32	1 1/2 × 1 1/4	48.3 × 42.2	
40 × 25	1 1/2 × 1	48.3 × 33.4	64
40 × 20	1 1/2 × 3/4	48.3 × 26.7	
40 × 15	1 1/2 × 1/2	48.3 × 21.3	76
50 × 40	2 × 1 1/2	60.3 × 48.3	
50 × 32	2 × 1 1/4	60.3 × 42.2	76
50 × 25	2 × 1	60.3 × 33.4	
50 × 20	2 × 3/4	60.3 × 26.7	89
65 × 50	2 1/2 × 2	73.0 × 60.3	
65 × 40	2 1/2 × 1 1/2	73.0 × 48.3	89
65 × 32	2 1/2 × 1 1/4	73.0 × 42.2	
65 × 25	2 1/2 × 1	73.0 × 33.4	89
80 × 65	3 × 2 1/2	88.9 × 73.0	
80 × 50	3 × 2	88.9 × 60.3	89
80 × 32	3 × 1 1/2	88.9 × 48.3	
80 × 25	3 × 2 1/4	88.9 × 42.2	102
90 × 80	3 1/2 × 3	101.6 × 88.9	
90 × 65	3 1/2 × 2 1/2	101.6 × 73.0	102
90 × 50	3 1/2 × 2	101.6 × 60.3	
90 × 40	3 1/2 × 1 1/2	101.6 × 48.3	102
90 × 32	3 1/2 × 1 1/4	101.6 × 42.2	
100 × 90	4 × 3 1/2	114.3 × 101.6	102
100 × 80	4 × 3	114.3 × 88.9	
100 × 65	4 × 2 1/2	114.3 × 73.0	102
100 × 50	4 × 2	114.3 × 60.3	
100 × 40	4 × 1 1/2	114.3 × 48.3	127
125 × 100	5 × 4	141.3 × 114.3	
125 × 90	5 × 3 1/2	141.3 × 101.6	127
125 × 80	5 × 3	141.3 × 88.9	
125 × 65	5 × 2 1/2	141.3 × 73.0	127
125 × 50	5 × 2	141.3 × 60.3	

公称尺寸 Nominal size		端部外径 OD at bevel	中心至端面 Center to end
DN	NPS	$D_1 \times D_2$	H
150 × 125	6 × 5	168.3 × 141.3	140
150 × 100	6 × 4	168.3 × 114.3	
150 × 90	6 × 3 1/2	168.3 × 101.6	140
150 × 80	6 × 3	168.3 × 88.9	
150 × 65	6 × 2 1/2	168.3 × 73.0	152
200 × 150	8 × 6	219.1 × 168.3	
200 × 125	8 × 5	219.1 × 141.3	152
200 × 100	8 × 4	219.1 × 114.3	
200 × 90	8 × 3 1/2	219.1 × 101.6	178
250 × 200	10 × 8	273.0 × 219.1	
250 × 150	10 × 6	273.0 × 168.3	178
250 × 125	10 × 5	273.0 × 141.3	
250 × 100	10 × 4	273.0 × 114.3	203
300 × 250	12 × 10	323.8 × 273.0	
300 × 200	12 × 8	323.8 × 219.1	203
300 × 150	12 × 6	323.8 × 168.3	
300 × 125	12 × 5	323.8 × 141.3	330
350 × 300	14 × 12	355.6 × 323.8	
350 × 250	14 × 10	355.6 × 273.0	330
350 × 200	14 × 8	355.6 × 219.1	
350 × 150	14 × 6	355.6 × 168.3	356
400 × 350	16 × 14	406.4 × 355.6	
400 × 300	16 × 12	406.4 × 323.8	356
400 × 250	16 × 10	406.4 × 273.0	
400 × 200	16 × 8	406.4 × 219.1	381
400 × 150	16 × 6	406.4 × 168.3	
450 × 400	18 × 16	457.0 × 406.4	381
450 × 350	18 × 14	457.0 × 355.6	
450 × 300	18 × 12	457.0 × 323.8	508
450 × 250	18 × 10	457.0 × 273.0	
450 × 200	18 × 8	457.0 × 219.1	508
500 × 450	20 × 18	508.0 × 457.0	
500 × 400	20 × 16	508.0 × 406.4	508
500 × 350	20 × 14	508.0 × 355.6	
500 × 300	20 × 12	508.0 × 323.8	508
500 × 250	20 × 10	508.0 × 273.0	
550 × 500	22 × 20	559.0 × 508.0	508
550 × 450	22 × 18	559.0 × 457.0	
550 × 400	22 × 16	559.0 × 406.4	508
550 × 350	22 × 14	559.0 × 355.6	
500 × 300	22 × 12	559.0 × 323.8	508

对焊同心、偏心异径管

BW CONCENTRIC AND ECCENTRIC REDUCERS

公称尺寸 Nominal size		端部外径 OD at bevel	中心至端面 Center to end	公称尺寸 Nominal size		端部外径 OD at bevel	中心至端面 Center to end
DN	NPS	D ₁ × D ₂	H	DN	NPS	D ₁ × D ₂	H
600 × 550	24 × 22	610.0 × 559.0	508	950 × 900	38 × 36	965.0 × 914.0	610
600 × 500	24 × 20	610.0 × 508.0		950 × 850	38 × 34	965.0 × 864.0	
600 × 450	24 × 18	610.0 × 457.0		950 × 800	38 × 32	965.0 × 813.0	
600 × 400	24 × 16	610.0 × 406.4		950 × 750	38 × 30	965.0 × 762.0	
600 × 350	24 × 14	610.0 × 355.6		950 × 700	38 × 28	965.0 × 711.0	
600 × 300	24 × 12	610.0 × 323.8	610	950 × 650	38 × 26	965.0 × 660.0	610
650 × 600	26 × 24	660.0 × 610.0		950 × 600	38 × 24	965.0 × 610.0	
650 × 550	26 × 22	660.0 × 559.0		1000 × 950	40 × 38	1016.0 × 965.0	610
650 × 500	26 × 20	660.0 × 508.0		1000 × 900	40 × 36	1016.0 × 914.0	
650 × 450	26 × 18	660.0 × 457.0		1000 × 850	40 × 34	1016.0 × 864.0	
650 × 400	26 × 16	660.0 × 406.4	610	1000 × 800	40 × 32	1016.0 × 813.0	
650 × 350	26 × 14	660.0 × 355.6		1000 × 750	40 × 30	1016.0 × 762.0	610
700 × 650	28 × 26	711.0 × 660.0		1000 × 700	40 × 28	1016.0 × 711.0	
700 × 600	28 × 24	711.0 × 610.0		1050 × 1000	42 × 40	1067.0 × 1016.0	610
700 × 550	28 × 22	711.0 × 559.0		1050 × 950	42 × 38	1067.0 × 965.0	
700 × 500	28 × 20	711.0 × 508.0	610	1050 × 900	42 × 36	1067.0 × 914.0	
700 × 450	28 × 18	711.0 × 457.0		1050 × 850	42 × 34	1067.0 × 864.0	610
700 × 400	28 × 16	711.0 × 406.4		1050 × 800	42 × 32	1067.0 × 813.0	
700 × 350	28 × 14	711.0 × 355.6		1050 × 750	42 × 30	1067.0 × 762.0	
750 × 700	30 × 28	762.0 × 711.0	610	1050 × 700	42 × 28	1067.0 × 711.0	
750 × 650	30 × 26	762.0 × 660.0		1100 × 1050	44 × 42	1118.0 × 1067.0	610
750 × 600	30 × 24	762.0 × 610.0		1100 × 1000	44 × 40	1118.0 × 1016.0	
750 × 550	30 × 22	762.0 × 559.0		1100 × 950	44 × 38	1118.0 × 965.0	610
750 × 500	30 × 20	762.0 × 508.0		1100 × 900	44 × 36	1118.0 × 914.0	
750 × 450	30 × 18	762.0 × 457.0	610	1100 × 850	44 × 34	1118.0 × 864.0	
750 × 400	30 × 16	762.0 × 406.4		1100 × 800	44 × 32	1118.0 × 813.0	711
750 × 350	30 × 14	762.0 × 355.6		1150 × 1100	46 × 44	1168.0 × 1118.0	
800 × 750	32 × 30	813.0 × 762.0	610	1150 × 1050	46 × 42	1168.0 × 1067.0	
800 × 700	32 × 28	813.0 × 711.0		1150 × 1000	46 × 40	1168.0 × 1016.0	711
800 × 650	32 × 26	813.0 × 660.0		1150 × 950	46 × 38	1168.0 × 965.0	
800 × 600	32 × 24	813.0 × 610.0		1150 × 900	46 × 36	1168.0 × 914.0	
800 × 550	32 × 22	813.0 × 559.0	610	1150 × 850	46 × 34	1168.0 × 864.0	
800 × 500	32 × 20	813.0 × 508.0		1200 × 1150	48 × 46	1219.0 × 1168.0	711
850 × 800	34 × 32	864.0 × 813.0		1200 × 1100	48 × 44	1219.0 × 1118.0	
850 × 750	34 × 30	864.0 × 762.0		1200 × 1050	48 × 42	1219.0 × 1067.0	711
850 × 700	34 × 28	864.0 × 711.0		1200 × 1000	48 × 40	1219.0 × 1016.0	
850 × 650	34 × 26	864.0 × 660.0	610	1200 × 950	48 × 38	1219.0 × 965.0	
850 × 600	34 × 24	864.0 × 610.0		1200 × 900	48 × 36	1219.0 × 914.0	711
850 × 550	34 × 22	864.0 × 559.0		1300 × 1200	52 × 48	1321.0 × 1219.0	
900 × 850	36 × 34	914.0 × 864.0	610	1300 × 1150	52 × 46	1321.0 × 1168.0	
900 × 800	36 × 32	914.0 × 813.0		1300 × 1100	52 × 44	1321.0 × 1118.0	711
900 × 750	36 × 30	914.0 × 762.0		1300 × 1050	52 × 42	1321.0 × 1067.0	
900 × 700	36 × 28	914.0 × 711.0		1300 × 1000	52 × 40	1321.0 × 1016.0	
900 × 650	36 × 26	914.0 × 660.0		1400 × 1300	56 × 52	1422.0 × 1321.0	711
900 × 600	36 × 24	914.0 × 610.0	610	1400 × 1200	56 × 48	1422.0 × 1219.0	
900 × 550	36 × 22	914.0 × 559.0		1400 × 1100	56 × 44	1422.0 × 1118.0	
				1400 × 1000	56 × 42	1422.0 × 1067.0	711
				1500 × 1400	60 × 56	1524.0 × 1422.0	
				1500 × 1300	60 × 52	1524.0 × 1321.0	
				1500 × 1200	60 × 48	1524.0 × 1219.0	711
				1500 × 1100	60 × 46	1524.0 × 1168.0	

注释Note:

1)除上述标准外, 还可按GB/T 12459、GB/T13401、GB/T10752、SH3408、SH3409、HG/T21631、HG/T 21635、SY/T 0510、JIS2311、JIS 2312、JIS 2313、DL/T695、EN10253等标准制造。

Besides the above mentioned standards,GB/T12459、GB/T13401、GB/T 10752、SH3408、SH3409、HG/T21631、HG/T21635、SY/T0510、JIS 2311、JIS 2312、JIS 2313、DL/T695、EN 10253 specifications are also available.

2)更大规格的三通、四通,按采购方与制造商协商尺寸制造, 或按制造商的尺寸供货。

Larger sizes shall be by agreement between the manufacturer and purchaser or according to manufacturer's dimensions.